

Quality assurance:

The main unit is under warranty for one year, but the following situations are not covered by the warranty:

1. Any natural wear and tear, overload work;
2. Man-made damage caused by improper use;
3. Unauthorized modification or disassembly;

Handheld arc chamfering machine

Model: **DYJ-9** **BOSCH**

manual

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Handheld arc chamfering machine

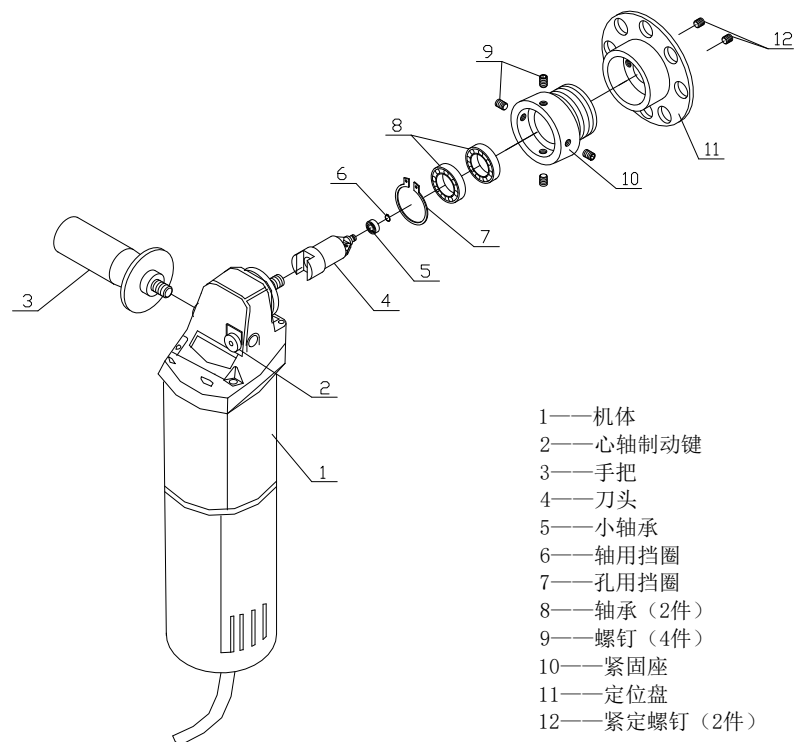
Power:900W

frequency: 50-60HZ

Bearing specifications: $\phi 17$

Voltage 220V

weight: 2.5KG



Part one . Instructions for use:

1. During operation, the operator holds the machine body 1 and the handle 3 with both hands, places the front small bearing 5 close to the arc surface of the workpiece, and the surface of the positioning plate 11 close to the outer surface of the workpiece, and slowly and evenly pushes along the arc surface of the workpiece. According to the operator's usage habits, the handle 3 can be moved to the other side of the machine body 1.

2. Chamfer size adjustment The maximum chamfer size of this product is 3x45 degrees, R1-R4.5. Rotate the positioning plate 11 one circle, the chamfer size changes by 1.5mm, rotate clockwise, the chamfer size increases, and vice versa; after the size is adjusted, tighten the set screw 12.

3. Blade replacement When changing the blade, first unplug the power plug, then press the spindle brake key 2, loosen the set screw 12, and then remove the positioning plate 11, and the blade can be replaced.

Part Two

Before use, check whether the blade is intact and pressed tightly;

1. After working continuously for 30 minutes, the machine should be stopped for a few minutes to prevent the motor from overheating and burning;
2. Before any repair work on the machine, be sure to unplug the power plug to ensure safe operation;
3. Have a professional electrician check the carbon brush once every 2 months to determine whether the carbon brush needs to be replaced;
4. If the machine has any abnormal situation, the power supply should be cut off immediately, and the supplier should be notified or a professional should be required to check and repair it.